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D412-750-142
Job Sheet 183765



Part No: D412-750-142

Job Qty: 6 ea

Part Name: Tail Light Fairing RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/26/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D412-750 REV A IPP revA 06.09.22 new issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		10/19/18	0.00	0.00	Start Up Stores/Pkg-1	5	OCT 01 2018
110	Packaging	6 pcs		10/19/18	0.00	0.00	Packaging1-4	9.89	OCT 01 2018
120	QC	6 pcs		10/19/18	0.00	0.00	QC4	9.89	OCT 01 2018
130	Packaging	6 pcs		10/19/18	0.00	0.00	Packaging3-2	6.024	OCT 02 2018
135	DC	6 pcs		10/19/18	0.00	0.00	DC	21	OCT 02 2018
140	QC21-FG	6 Ea		10/19/18	0.00	0.00	QC21	21	OCT 02 2018

Part Op 120 - ***** Ensure part is a R/H as per dwg *****

Descriptions: 130 - Identify and pack for shipping as per PPP D412-750-142 Location:FG124

Rev: Identify on inside surface as indicated TCCA-PDA,DART AEROSPACE LTD P/N:D412-750-142

B/N:BXXXXX FOR PRODUCT ELIGIBILITY SEE PDA06-13

135 - Photocopy bluefile & type labels per PPP D412-750-142 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	60 Ea (10 ea)	90-Start up Operation	5056462
D3484-042	Tail Light Fairing Assembly, RH	6 Ea (1 ea)	90-Start up Operation	5034984
NAS1149D0363J	Washer 506 8661 X 41	60 Ea (10 ea)	90-Start up Operation	5095293119

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-3A	60	326	0
	D3484-042	6	6	0
	NAS1149D0363J	60	2,097	0

Part Specifications

Specifications could not be found.



Container No: S114765



Part: D412-750-142

Job No: 183765

Serial No/Batch: S114765

Revision: A

Inspector:

Exp Date:

Instructions: TC PDA PDA06-13 Issue 1 10/01/18

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- 3.8 Fasten the D3484-041/-042 Tail Light Fairing complete with A2064-1683 Tail Light Assembly to the tailboom using the provided (10) AN3-3A bolts into the tailboom's existing holes. Torque bolts 15-25 lb-in (1.7-2.8 N-m). Refer to Figure 1, Detail A.

4.0 WEIGHT AND BALANCE

The following is the net weight increase associated with the installation of the D412-750-141/-142 Tail Light Fairing Kit.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-750-141 <i>Tail Light Fairing Kit, LH</i>	0.13 lb 0.06 kg	6.0 in 0.2 m	0.78 lb-in 0.01 kg-m	296.1 in 7.5 m	38.49 lb-in 0.45 kg-m
D412-750-142 <i>Tail Light Fairing Kit, RH</i>	0.13 lb 0.06 kg	6.0 in 0.2 m	0.78 lb-in 0.01 kg-m	296.1 in 7.5 m	38.49 lb-in 0.45 kg-m

5.0 PARTS LIST

Qty – 141	Qty – 142	Part Number	Description
X		D412-750-141	TAIL LIGHT FAIRING KIT, LH
	X	D412-750-142	TAIL LIGHT FAIRING KIT, RH
1		D3484-041	TAIL LIGHT FAIRING ASS'Y, LH
	1	D3484-042	TAIL LIGHT FAIRING ASS'Y, RH
10	10	AN3-3A	BOLT
10	10	AN960JD10	WASHER

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Revision: **A**

Date: 05.11.29

Change Record

Part Number D412-750-142
Description TAIL LIGHT FAIRING KIT, RH

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